

# The use of MXene nanosheets to optimize dry-running tribo-systems

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MXene nanosheets were investigated regarding their tribological behavior when used as a solid lubricant in highly loaded steel/steel tribo-contacts. In component tests, the possibility to extend the service life of dry-running rolling bearings was demonstrated. Moreover, climate-controlled laboratory tests (ball-on-disk) revealed the dependence on contact and environmental conditions.

**Keywords:** MXene nanosheets; solid lubricant; machine elements; contact pressure; relative humidity

## 1. Introduction

Solid lubricants are intended to reduce friction and wear between two rubbing surfaces under substantially dry conditions. Besides state-of-the-art materials such as graphite, graphene or MoS<sub>2</sub>, novel early transition metal carbides and carbonitrides (MXenes) seem to be promising due to their weakly bonded multilayer structure with self-lubricating ability [1]. Therefore, the performance of Ti<sub>3</sub>C<sub>2</sub>T<sub>x</sub>-nanosheets - the most prominent MXenes so far - as a solid lubricant in highly loaded machine elements as well as the influence of load and ambient conditions was investigated in this study [2, 3].

## 2. Methods

The synthesis and detailed material characterization of Ti<sub>3</sub>C<sub>2</sub>T<sub>x</sub>-nanosheets by means of HR-TEM, XPS, XRD TPD-MS and Raman spectroscopy were followed by detailed tribological testing. For this purpose, lifetime-tests with MXene-coated thrust ball bearings were carried out on a component test-rig [2] as well as friction and wear model tests on a climate-controlled ball-on-disc-tribometer under different load and relative humidity conditions [3].

## 3. Results and Discussion

The component tests revealed an averaged reduction of the frictional torque by a factor of up to 3.2, an extension of the service life by about 2.1 times and a decrease of the linear cumulative wear rate by up to 2.9 compared to uncoated reference bearings (see figure 1). This already featured results comparable to other state-of-the-art solid lubricants [2].

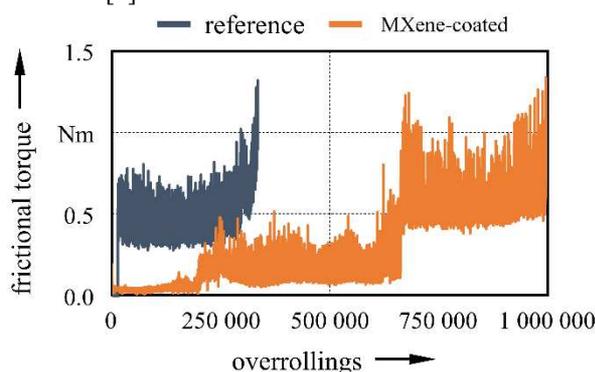


Figure 1: Frictional torque versus overrollings for a reference and a MXene-coated bearing. [2]

In the model tests, a 2.3-fold friction reduction and a 2.7-fold reduction of the wear volume (see figure 2) for MXene-coated samples compared to uncoated references were verified for moderate contact pressures and low relative humidity. This was due to the formation of a compacted tribo-film consisting of densified MXene-nanosheets. In contrast, too high pressures induced a partial rupture of the wear-protecting tribo-layer, thus reducing its beneficial effects. Additionally, no beneficial effects regarding friction and/or wear were found at higher relative humidities, which was correlated with the expansion of the basal spacings. Therefore, this summarizes favorable operating conditions for MXene-nanosheets [3]

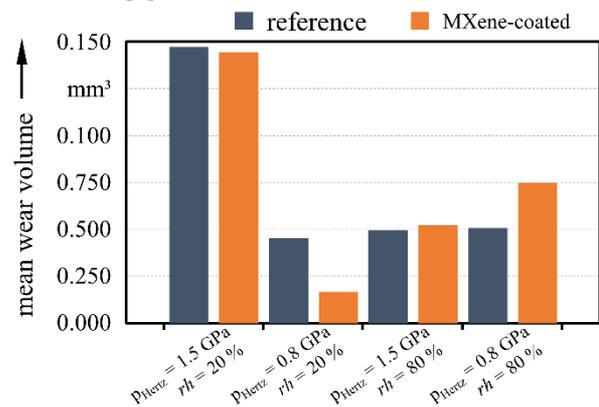


Figure 2: Cumulated mean wear volume of body and counter-body for reference and MXene-coated samples at different contact pressures and relative humidities. [3]

## 4. References

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